

What is claimed is:

1. A bearing assembly for a window operator comprising a housing having a bore with a closed inner end and an outer threaded end, a bearing having a smooth end and an opposite end threaded into said threaded end, said smooth end having first and second walls forming first and second shoulders, a slot located about said second wall and extending part of the length of said housing, and an operator arm disposed therein.
2. A bearing assembly for a window operator as set forth in claim 1 wherein said first wall has a smaller diameter than said second wall.
3. A bearing assembly for a window operator as set forth in claim 1 wherein said first shoulder rests against an inner wall of said slot.
4. A bearing assembly for a window operator as set forth in claim 1 wherein said second shoulder rests against an outer wall of said slot.
5. A bearing assembly for a window operator as set forth in claim 1 wherein said first wall has a rounded corner.
6. A bearing assembly for a window operator as set forth in claim 1 wherein said operator arm has a head part with a hole positioned to accept said bearing in a rotative position in said bore.
7. A bearing assembly for a window operator as set forth in claim 1 wherein said operator arm has a head part containing a gear section, said gear section being communicable with a crank operator.
8. A bearing assembly for a window operator as set forth in claim 1 further consisting of a crank operator having worm gear positioned to communicate with said operator arm gear section.

9. A bearing assembly for a window operator as set forth in claim 1 wherein said housing further includes a base, said base is substantially flat with a lower portion on one end.